



Premium Stucco Finish



DESCRIPTION:

El Rey Premium Stucco Finish provides a lasting, durable finish over Fiber-47 Scratch & Brown, Fastwall Stucco Base, a portland cement plaster "brown coat" or Parex USA Stucco Level Coat." It is integrally colored with fade-resistant pigments, and is economical with low maintenance. Product is available in 16/20 aggregates.

USES:

- Exterior color coat for portland cement brown coat

COLORS:

30 Standard colors are available. Color Packs are specifically designed for use with El Rey Premium Stucco Finish. Special colors are available upon request. Meets SCAQMD Rule 1113 when using Parex USA Non-VOC Colorants.

COVERAGE:

Coverage will vary depending on substrate, thickness and texture of the application.

Approximate coverage per 80 lb. (36.3 kg) bag:

- Float Finish 80 ft² (7.4 m²).

COMPOSITION:

- Binder: Portland cement and hydrated lime
- Aggregates
- Proprietary additives

MATERIAL STANDARDS:

- Type-S Hydrated Lime: ASTM C206
- Portland Cement: ASTM C150 Type I
- El Rey Premium Stucco Finish: Conforms to ASTM C926 recommendations.

CONTAINER:

80 lb. (36.3 kg) net weight in a multi-wall bag.

STORAGE:

- Storage: Store off ground and protect from rain and moisture.
- Shelf Life: Reference Parex USA Expiration Date of Products Technical Bulletin.

SURFACE PREPARATION:

- The surface of the plaster "brown coat" base or concrete partially determines the texture, color and final result of the finish.
- After application of the brown coat rod, darby or trowel it to produce the specified level.
- Next, hard float the brown coat to eliminate "slick spots" and open the surface to enable a good mechanical bond for the finish coat.
- Hand application over portland cement plaster: Prior to application of exterior stucco finish, the portland cement base coat shall be dampened with clean water to control and equalize suction. Allow surface moisture to dissipate prior to application of the Premium Stucco Finish. For application over any surface other than a portland cement plaster brown coat, contact Parex USA Technical Support for proper preparation

MIXING:

- Read the entire label before using this product.
- Using a mechanical plaster mixer, start with approximately 2-1/2 gallons of cool, clean potable water. Add one 80 lb. bag of Stucco Finish and mix to a thin consistency until it is smooth and free of lumps.
- Optional: for enhanced or darker colors, all of the color packs to be used for one "batch" and mix until color is evenly dispersed, (approximately 1 to 2 minutes).
- Thin the mixture with water and then add the remaining bags of stucco finish (adjusting water as necessary) to correspond with the number of color packs mixed as described above. Allow material to mix at a somewhat stiff consistency for approximately 15 minutes. Add the remaining amount of water to achieve the desired consistency, and then disengage the mixing blades for approximately 5 to 10 minutes in order to allow the material to slake. Doing this allows the material to start its initial set. Re-engage

the mixing blades for approximately 5 minutes, adjusting the water and mixing only long enough to achieve uniformity. The material is now ready to be removed from the mixer and applied to the wall. (See Application section.)

- For additional batches of the same material, thin the remaining mixture with water, then repeat adding the color packs and mixing as described. Wash out mixer completely to change colors.

Note: All El Rey cement/lime finish products should be mechanically mixed for a minimum of 20 minutes after the last bag of stucco base is added to fully disperse the color.

APPLICATION:

- Color coat shall be approximately 1/8" thick.
- Hand application over a portland cement plaster brown coat: Prior to application of exterior stucco finish, the portland cement base coat shall be dampened with clean water to control and equalize suction. Allow surface moisture to dissipate prior to the application of the Stucco Finish.
- Standard (16/20) Sand Float finish: Trowel apply an even coat completely covering the base coat and sponge float the surface with circular motions to the desired or approved finish level, using as little water as possible.
- Standard (16/20) Skip Trowel textured finish: Trowel or float apply an even coat completely covering the base coat and sponge float the surface with circular motions to a uniform float finish level. Allow the first application-background to set, although prior to drying out. Apply a small amount of the same material over the floated background using the skip trowel method to the desired finish level then lightly trowel over the entire area, "knocking it down" or lightly flattening it out, using random strokes of the trowel.

MACHINE APPLICATION:

- Spray the first coat to completely cover the dry portland cement brown coat.
- Correct imperfections by filling and/or scraping. Allow to dry prior to applying the second texture coat.
- During periods of cool temperatures and/or high humidity, it is recommended that one full day be allowed between coats.

Note: Premium Stucco Finish is not designed for use as a smooth trowel finish.

Variations in color due to weather, job conditions, and method of application should be expected. To correct color variation on stucco finishes apply Fog Coat. To change the color of stucco finishes that have not been painted or sealed apply Allegro II Cement Coating. Allegro II and Fog Coat are both available in all of standard colors.

MOIST CURING

Moist cure by uniformly applying a light spray of clean water 4 or 5 times a day for a minimum of 48 hours after stucco application.

NOTE: After the first 24 hours, sufficient amounts of water should be applied to the surface of the wall to ensure that the entire thickness of the Premium Stucco Finish is uniformly saturated for 48 hours

Color and performance may be affected by the addition of field additives. Field additives are not to be used except at the direction of the Parex USA Technical Support.

LIMITATIONS:

- Use only on surfaces that are sound, clean, dry, unpainted, and free from any residue that might affect the ability of this product to bond to the surface.
- Premium Stucco Finish is a finish material installed at approximately 1/8" thick, it is not for use as a stucco base material.

- Ambient and surface temperature must be 40° F (4° C) or higher during application. Protect from freezing for a period of not less than 48 hours after set has occurred. Provide supplemental heat and protection from precipitation as needed.
- Ambient and surface temperatures must not exceed 120° F (49° C) during and 24 hours after application.
- Application in direct sunlight in hot weather may adversely affect aesthetics.
- Colors may vary due to substrate, weather, job conditions and method of application. Before applying product, a sample should be applied and allowed to cure for color approval.
- Protect adjacent surfaces from overspray and droppings, drips or spills. They should be removed immediately with water or soap and water to prevent the possibility of permanent staining.
- Always wear proper safety equipment, including NIOSH particle mask, eye protection, and gloves when mixing and applying this product.

WARNING:

- Read complete Warning information printed on product container prior to use. For medical emergency information, call 1-800-424-9300.
- For more information on handling this product refer to its Safety Data Sheet (SDS). The most current SDS and Product Data Sheet (PDS) can be found on our website.
- This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about the guidelines for the proper use and application of the covered product(s) under normal environmental and working conditions. Because each project is different, Parex USA, Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

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